

**Amendments to the Specification:**

Please replace paragraph [0021] with the following amended paragraph:

**[0021]** FIG. 2 is a schematic representation of one preferred embodiment of a device 18 for inputting heat in a printing press 10 according to the present invention. In this embodiment of device 18, web substrate 12 runs along its path 36 in a meander form, initially around heatable rollers 38 and then in a cooling unit 40 around chill rollers 42. The roller frames and/or the arrangement of the rollers in device 18 may have features as described in European Patent Application EP 1 201 429 A2. The temperature of heatable rollers 38 in device 18 may be controlled or regulated by a heating-temperature control device 44, for example, a microwave source or an infrared light source. Heatable rollers 38 may include steam-heatable rollers and/or water-heatable rollers. A typical heating temperature is approximately between 70 and 90 degrees Celsius. The temperature of the chill rolls may be controlled by a cooling-temperature control device 46. A typical cooling temperature is approximately between 15 and 30 degrees Celsius. At least one web-positioning device, one web-tension control device (for example a dancer roller) and one web-tension measuring device may be integrated in device 18.

Please replace paragraph [0022] with the following amended paragraph:

**[0022]** FIG. 2 is a schematic representation of one preferred embodiment of a device 18 for inputting heat in a printing press 10 according to the present invention. In this embodiment of device 18, web substrate 12 runs along its path 36 in a meander form, initially around heatable rollers 38 and then in a cooling unit 40 around chill rollers 42. The roller frames and/or the arrangement of the rollers in device 18 may have features as described in European Patent Application EP 1 201 429 A2. The temperature of heatable rollers 38 in device 18 may be controlled or regulated by a heating-temperature control device 44. A typical heating temperature is approximately between 70 and 90 degrees Celsius. The temperature of the chill rolls may be controlled by a cooling-temperature control device 46. A typical cooling temperature is approximately between 15 and 30 degrees Celsius. At least one web-positioning device, one web-tension control device (for example a dancer roller) and one web-tension measuring device

may be integrated in device 18. Device 18 may have at least one device for producing a lateral tension in the web substrate, for example a device 100 having a number of motorless belts and/or a number of grippers (shown schematically).